

Skill name

Autobody Repair

Criteria	Mark
A Diagnosis and Correction	20.00
B Structural Part(s) Replacement	35.00
C Non-Structural Part(s) Replacement	25.00
D Panel Repair	15.00
E Autobody Related Repairs (Electrical, Plastic, Glass, etc.)	5.00

Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
A1	Stop A1 DIAGNOSIS: SET-UP, MEASURE, AND	O	Clamps and bench mounting bolts are at correct torque	
		O	Measuring bridge/ladder is correctly fitted	
		O	Measuring bridge/ladder is correctly locked / torqued	
		O	Left side measuring point 10 correctly reported	
		O	Right side measuring point 10 correctly reported	
		O	Left side measuring point 14 correctly reported	
		O	Right side measuring point 14 correctly reported + point L11	
		O	Left side measuring point 1 correctly reported	
		O	Right side measuring point 1 correctly reported	
		O	Left side measuring point 2 correctly reported	
		O	Right side measuring point 2 correctly reported	
		O	Left side measuring point 3 correctly reported	
		O	Right side measuring point 3 correctly reported	

A2 CORRECTION: REPAIR AND REALIGN STRUCTURE

- ☐ Left side measuring point 4 correctly reported
- ☐ Right side measuring point 4 correctly reported
- ☐ Left side measuring point 6 correctly reported
- ☐ Right side measuring point 6 correctly reported
- ☐ Left side measuring point 7 correctly reported
- ☐ Right side measuring point 7 correctly reported
- ☐ Left side measuring point 8 correctly reported
- ☐ Right side measuring point 8 correctly reported
- ☐ Left side measuring point 9 correctly reported
- ☐ Right side measuring point 9 correctly reported
- ☐ Left side overhead measuring point H 1, 2 and 3 correctly reported
- ☐ Right side overhead measuring point H 1 and 3 correctly reported
- ☐ Left side overhead measuring point H 8 correctly reported
- ☐ Right side overhead measuring point H 4 and 8 correctly reported
- ☐ Left side measuring point 10 correctly reported
- ☐ Right side measuring point 10 correctly reported
- ☐ Left side measuring point 14 correctly reported
- ☐ Right side measuring point 14 correctly reported + point L11
- ☐ Left side measuring point 1 correctly reported
- ☐ Right side measuring point 1 correctly reported
- ☐ Left side measuring point 2 correctly reported
- ☐ Right side measuring point 2 correctly reported
- ☐ Left side measuring point 3 correctly reported
- ☐ Right side measuring point 3 correctly reported
- ☐ Left side measuring point 4 correctly reported
- ☐ Right side measuring point 4 correctly reported
- ☐ Left side measuring point 7 correctly reported
- ☐ Right side measuring point 7 correctly reported
- ☐ Left side measuring point 9 correctly reported
- ☐ Right side measuring point 9 correctly reported
- ☐ Left side overhead measuring point 1 correctly reported
- ☐ Right side overhead measuring point 1 correctly reported
- ☐ Left side overhead measuring point 3 correctly reported
- ☐ Right side overhead measuring point 3 correctly reported
- ☐ No damage or distortion to parts not being replaced
- ☐ No spark or other damage to measuring bridge or slide
- ☐ Correct use of X3 and EVO system

Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
B1	Gap, Plug-weld holes, Cut, Clean, Drill and straighten	O	Make sure the L1 is in right position, X3	
		O	Make sure the L3 is in right position, X3 EVO3	
		O	Make sure the L10 is in right position, X3	
		O	Correct use of EVO3 system L3	
		O	Front Side Frame LH joint gap is within tolerance outside	
		O	Front Side Frame LH joint gap is within tolerance inside	
		O	Holes made to the correct diameter 7 + 6 + 1 +8+ 7 + 4 + 4 + 4 + 4	
		O	Holes drilled to the correct depth, no hole and according to template	
		O	Parts removed without holes to remaining or existing flange.	
		O	Body flanges, adjacent panels and reinforcements are good.	
		O	No distortion and weld remnants in spot weld areas and flanges	
		O	No distortion and weld remnants in spot weld areas and flanges	
		O	No distortion and weld remnants in spot weld areas and flanges	
		O	All paint on the original body flanges are removed in preparation	
		O	All paint on replacement parts flanges are removed in preparation	
		O	Front Side Frame LH being cut as per instruction (inside)	
		O	Front Side Frame LH being cut as per instruction (outside)	
		O	Upper member left side being cut as per instruction	
		O	Welding primer applied to body for welding	
		O	Welding primer applied to replacement parts for welding. Welding	
B2	Welding	O	Plug weld 7 + 1MIG + 6 + 1 + 8 + 7 + 4 + 4 + 4 + 8 + 5 + 3MIG+1MIG	
		O	Plug weld 7 + 1MIG + 6 + 1 + 8 + 7 + 4 + 4 + 4 + 8 + 3MIG+1MIG	
		O	Plug weld 7 + 1MIG + 6 + 1 + 8 + 7 + 4 + 4 + 4 + 8 + 3MIG+1MIG	
		O	Plug weld 7 + 1MIG + 6 + 1 + 8 + 7 + 4 + 4 + 4 + 8 + 3MIG+1MIG	
		O	Plug and spot weld - except inside and position of bracket 137mm	
		O	Spot weld 5 + 2 + 16 + 14 + 9 + 16 + 9 welds	
		O	Spot weld 5 + 2 + 16 + 14 + 9 + 16 + 9 welds	
		O	Continues weld left on rail in and out	
		O	Continues weld left on rail in and out	
		O	Continues weld left on rail in and out	
		O	Continues weld left on rail in and out	

B3	Wheelhouse grinding and sanding	<div><div></div><div></div><div></div><div></div><div></div></div> <div>Dress/Grind/Sand all plug and seam welds Dress/Grind/Sand Dress/Grind/Sand Grind continues weld Continues weld</div>		
B4	Fender and bonet assembly	<div><div></div><div></div><div></div><div></div><div></div><div></div><div></div></div> <div>Front Fender bolts are fully fitted Bonnet/hood bolts are fully fitted Gaps between hood and fender RH Gaps between hood and fender LH Gaps between front door RH and fender RH Gaps between front door LH and fender LH No extra damage to body. Dents and scratches</div>		
Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
C1	PANEL REMOVAL AND FIT INSTALLED REPL	<div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div><div></div></div> <div>C pillar (upper butt joint) is cut as per instructions C pillar upper joint gap is within tolerance C pillar (lower butt joint) is cut as per instructions C pillar (lower butt joint) is within tolerance No damage or distortion to parts not being replaced No damage to flanges/reinforcements by cutting or drilling No weld remnants remain in spot weld areas and flanges No weld remnants remain in spot weld areas and flanges No weld remnants remain in spot weld areas and flanges Holes drilled for plug welding (12 holes) Coatings on original body removed in areas to be glued Coatings on replacement parts removed in areas to be glued</div>		
C2	REPLACE PANEL/PART(S) BY glueing and wel	<div><div></div><div></div><div></div><div></div></div> <div>Cleaning with silicon remover on all zones correctly Cleaning with silicon remover on replacement parts cleaned in a Apply weld true primer Applied the minimum amount of glue in right position on the origi</div>		

C3	Welding	<div><div></div><div>Plug weld (2 + 12 welds)</div></div> <div><div></div><div>Plug weld (2 + 12 welds)</div></div> <div><div></div><div>Plug weld (2 + 12 welds)</div></div> <div><div></div><div>Plug weld (2 + 12welds)</div></div> <div><div></div><div>Plug and spot weld - exept inside</div></div> <div><div></div><div>Spot weld (7 + 13 + 2 welds)</div></div> <div><div></div><div>Spot weld (7 + 13 + 2 welds)</div></div> <div><div></div><div>Spot weld (7 + 13 + 2 welds)</div></div> <div><div></div><div>Continues weld upper and lower aerea</div></div> <div><div></div><div>Continues weld upper and lower aerea</div></div> <div><div></div><div>Continues weld upper and lower aerea, open after competition</div></div>		
C4	DRESS/GRIND/SAND/GAPS	<div><div></div><div>ground upper joint to original contours</div></div> <div><div></div><div>Ground lower joint to original contours</div></div> <div><div></div><div>Forming the wheel arch, Glue, gap and dimention/form</div></div> <div><div></div><div>Paint edges feathered, sanded with P 120 or finer</div></div>		
C5	Panel Gaps and additional damage	<div><div></div><div>Left side door and quarter panel gap as per specifications</div></div> <div><div></div><div>Side panel, dorrs and boot lid has no additional damage</div></div> <div><div></div><div>Wheel arch flanges inner gap</div></div>		
Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
D1	Panel Repair Big dent	<div><div></div><div>Panel has the original contour and shape. No. 1 Template</div></div> <div><div></div><div>Panel has the original contour and shape. No. 2</div></div> <div><div></div><div>Panel has the original contour and shape. No. 3</div></div> <div><div></div><div>Panel has the original contour and shape. No. 4</div></div> <div><div></div><div>Panel has the original contour and shape. No. 5</div></div> <div><div></div><div>Panel has the original contour and shape. No. 6</div></div> <div><div></div><div>Panel has the original contour and shape. No. 7</div></div> <div><div></div><div>Metal finish is good</div></div> <div><div></div><div>Paint edge feather is good</div></div> <div><div>S</div><div>Panel is smooth - no evident high areas</div></div>		

D2	Panel Repair Smal dents	S S O O O O O O O O O S S	Panel is smooth - no evident low areas Panel is smooth - inside Panel has the original contour and shape. No. 1 Panel has the original contour and shape. No. 2 Panel has the original contour and shape. No. 3 Panel has the original contour and shape. No. 4 Panel has the original contour and shape. No. 5 Panel has the original conture and shape. No. 6 No damage due to electrical shrinking Metal finish is good Paint edge feather is good Panel is smooth - no evident high areas Panel is smooth - no evident low areas	
Sub Criteria ID	Sub Criteria Name or Description	Aspect Type O = Obj S = Sub J = Judg	Aspect - Description	Judg Score
E1	SRS	O O O O O O O O O O O O O O	The car protection kit has been used. Car parked securely (handbrake, trans. In P) Correctly connecting VAS interface and communicate with the ve Identify the following fault: 00589 - Front passenger side air bag Returned to the initial screen Disconnect the negative terminal from the battery and waited 10 Correct removal and replaced the control unit with a new one Correct torque setting of bolts the control unit. Connect and tighten the negative terminal to the battery No persons in the interior the vehicle when the battery is reconne Seat set in the rear most position Cleared the fault memory Turn the ignition off Removed all car protection covers.	

Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
Deduct 0.25 for each bolt without correct torque or missing	160 Nm (min)	1	0.50
Deduct 0.25 if measuring bridge is incorrectly fitted	Yes/No	2	0.50
Deduct 0.25 if measuring bridge lock is incorrectly torqued	Min 10 Nm	2	0.50
Deduct 0.15 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.30
Deduct 0.15 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.30
Deduct 0.15 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.30
Deduct 0.15 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.60
Deduct 0.05 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, rep	tolerance:±2mm	2	0.15

Criterion
A

Total
Mark 20.00

Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.05 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.15
Deduct 0.10 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.30
Deduct 0.10 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.30
Deduct 0.10 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.30
Deduct 0.10 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.50
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.20 for each incorrect length, width or height, repeat tolerance:±2mm	2	0.60
Deduct 0.50 for each damage	2	0.50
Deduct 0.50 for each damage	2	0.50
Deduct 1.0 for each ask , mistake, and set up.	1	2.00

Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
Tolerance +/- 1mm difference between the measuring points	±1mm	3	0.60
Tolerance +/- 1mm difference between the measuring points	±1mm	3	0.60
Tolerance +/- 1mm difference between the measuring points	±1mm	3	0.60
As in the picture in the project	Yes/No	3	1.00
Deduct 0.25 for each starting 5mm exceeding the tolerance	1.5mm-2,5mm	3	1.00
Deduct 0.25 for each starting 5mm exceeding the tolerance	1.5mm-2,5mm	3	0.60
Deduct 0.2 for each hole with incorrect diameter or number	8mm +/- 0.5mm	3	1.50
Deduct 0.1 for each hole with incorrect depth	Yes/No	3	1.50
Deduct 0.2 for each hole not required for plug welding	Yes/No	3	1.00
Deduct 0.2 for each damage + 0,2 for each 5mm damage	Yes/No	3	0.50
Deduct 0.1 for each 25mm not straightened	±1mm	3	0.50
Deduct 0.1 for each spot weld not ground level	Yes/No	3	0.50
Deduct 0.1 for each spot being ground too deep	Yes/No	3	1.00
Deduct 0.1 for each 50mm paint not removed. Sumerized	Yes/No	3	1.00
Deduct 0.1 for each 50mm paint not removed. Sumerized	Yes/No	3	1.00
Measurement from the edge of the reference	100 and 210mm±2	3	0.50
Measurement from the edge of the reference	110 and 110mm±2	3	0.50
Measurement from the edge of the reference	220 and 250mm±2	3	0.50
Deduct 0.1 for each part without primer application	Yes/No	3	0.50
Deduct 0.1 for each part without primer application. If weld	Yes/No	3	0.80
Deduct 0.1 for each incorrectly placed or incorrect number	Placement/Number	3	2.00
Deduct 0.1 for each weld exceeding 2mm high	Max 2mm High	3	2.00
Deduct 0.1 for each weld not fully welded	Fully Welded	3	2.00
Deduct 0.1 for diameter larger than 1 1/2 times hole size	Max 12mm	3	2.00
Deduct 0.1 where panel gap is greater than 0.5mm and out	Panel Gap	3	2.00
Deduct 0.1 for each weld incorrectly placed or number.	Placement/Number	3	1.50
Deduct 0.1 for each spot weld burn through or metal is missing	Burn through or missing	3	0.50
Deduct 0.1 for each 2mm of missing weld or not fully welded	Fully Welded	3	0.50
Deduct 0.1 for each weld exceeding 2mm high, and 0,1 ex	Max 2mm High	3	0.50
Deduct 0.1 for each 5mm weld not fully penetrated	Proper Penetration	3	0.50
Deduct 0.1 for each seam-welds their length is shorter than	Length	3	0.50

Criterion B Total Mark 35.00

Deduct 0.1 for each 50mm not sanded and out feathered.	Proper Sanded	3	0.50
Deduct 0.2 for each 5mm ground too deep or not enough.	Proper Grounded	3	0.50
Deduct 0.2 for each defect weld, such as pinhole, undercut	Weld Defect	3	0.50
Deduct 0.2 for each 5mm ground too deep or not enough	Proper Grounded	3	0.50
Deduct 0.1 for each 5mm weld not fully penetrated	Proper Penetration	3	0.50
Deduct 0.1 for each missing or loose bolt, clip or pin	min7.8N*m	1	0.40
Deduct 0.1 for each missing or loose bolt, clip or pin	min18N*m	1	0.40
deduct 0.2 for each point out of tolerance	4.0mm +/-0,8	1	0.40
deduct 0.2 for each point out of tolerance	4.0mm +/-0,8	1	0.40
deduct 0.2 for each point out of tolerance	4.0mm +/-0,8	1	0.40
deduct 0.2 for each point out of tolerance	4.0mm +/-0,8	1	0.40
Deduct 0.1 for each 10mm damage to panel	Panel Damage	4	0.40
Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
Deduct 0.5 for outside of tolerance	tolerance: ±3mm	4	1.00
Deduct 0.1 for each 5mm of joint outside of tolerance	0-1 mm	4	1.00
Deduct 0.5 for outside of tolerance	tolerance: ±3mm	4	1.00
Deduct 0.1 for each 5mm of joint outside of tolerance	0-1 mm	4	1.00
Deduct 0.2 for each hole not required for plug welding	Yes/No	4	0.50
Deduct 0.2 for each starting 5mm damage to panel	Panel Damage	4	2.00
Deduct 0.2 for each starting 25mm not straightened	Yes/No	4	0.50
Deduct 0.2 for each spot weld remnant not ground level	Yes/No	4	0.50
Deduct 0.2 for each starting 5mm area being ground too d	Prover Grounded	4	0.50
Deduct 0,2 for each with wrong number or diameter	8mm/12 holes	4	1.00
Deduct 0.1 for each starting 50mm area not needed coating	Yes/No	4	0.50
Deduct 0.1 for each starting 50mm area where coating are	Yes/No	4	0.50
Deduct 0.10 for each zone not cleaned	Yes/No	1	0.20
Deduct 0.10 for each zone not cleaned	Yes/No	1	0.20
Deduct 0,2		1	0.40
Deduct all marks if any mistake	min 5mm	1	0.60

Criterion C Total Mark 25.00

Deduct 0.5 for each incorrectly placed or incorrect number	Placement/Number	3	0.50
Deduct 0.5 for each weld exceeding 2mm high	Max 2mm High	3	1.00
Deduct 0.5 for each weld not fully welded	Fully Welded	3	1.00
Deduct 0.5 for diameter larger than 1 1/2 times hole size	Max 12mm	3	0.50
Deduct 0.5 where panel gap is greater than 0.5mm	Panel Gap	3	1.00
Deduct 0.1 for each weld incorrectly placed or number.	Placement/Number	3	1.00
Deduct 0.1 for each spot weld burn through	Burn Through	3	0.50
Deduct 0.1 for each spot weld where metal is missing	Metal missing	3	0.50
Deduct 0.1 for each 2mm of missing weld or not fully welded	Fully Welded	3	0.50
Deduct 0.1 for each weld exceeding 2mm high, and 0,1 ex	Max 2mm High	3	0.50
Deduct 0.1 for each 5mm weld not fully penetrated	Proper Penetration	3	2.00
Deduct 0.1 for each 5 mm lower than 1 mm of the template		1	1.00
Deduct 0.1 for each 5 mm lower than 1 mm of the template		4	1.00
Deduct 0,2 for each starting 50mm of mistake	4.0mm +/- 0,5mm	4	1.00
Deduct 0.1 for each 25mm line not sanded	Yes / No	4	0.50
Deduct 0.1 for each incorrect Gap	tolerance:±0.8mm	1	0.20
Deduct 0.10 for each damage	yes/no	4	0.30
Deduct 0.1 for every 50mm out of tolerance	max 0,5	4	0.60
Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
Deduct 0.1 for every 1 mm exceeding tolerance, damage	tolerance: ±1mm	5	0.50
Deduct 0.1 for every 1 mm exceeding tolerance, damage	tolerance: ±1mm	5	0.50
Deduct 0.1 for every 1 mm exceeding tolerance, damage	tolerance: ±1mm	5	0.50
Deduct 0.1 for every 1 mm exceeding tolerance, damage	tolerance: ±1mm	5	0.50
Deduct 0.1 for every 1 mm exceeding tolerance, damage	tolerance: ±1mm	5	0.50
Deduct 0.1 for every 1 mm exceeding tolerance, damage	tolerance: ±1mm	5	0.50
Deduct 0.1 for every 1 mm exceeding tolerance, damage	tolerance: ±1mm	5	0.50
Deduct 0.1 for every 1 mm exceeding tolerance, damage	tolerance: ±1mm	5	0.50
Deduct 0.1 for each 50 mm square not sanded	P80 to P120	5	0.40
Deduct 0.1 for each 50 mm in length not sanded	P120 or finer	5	0.20
Score will be measured on scale of 10		5	2.00

Criterion D Total Mark 15.00

Score will be measured on scale of 10		5	2.00
Score will be measured on scale of 10		5	0.50
Deduct 0.1 for every 1 mm exceeding tolerance	tolerance: ± 1 mm	5	0.40
Deduct 0.1 for every 1 mm exceeding tolerance	tolerance: ± 1 mm	5	0.40
Deduct 0.1 for every 1 mm exceeding tolerance	tolerance: ± 1 mm	5	0.40
Deduct 0.1 for every 1 mm exceeding tolerance	tolerance: ± 1 mm	5	0.40
Deduct 0.1 for every 1 mm exceeding tolerance	tolerance: ± 1 mm	5	0.40
Deduct 0.1 for every 1 mm exceeding tolerance	tolerance: ± 1 mm	5	0.40
Deduct 0.1 for each dent or hole	Nes/No	5	0.40
Deduct 0.1 for each 50 mm square not filed or sanded	P80 to P120	5	0.40
Deduct 0.1 for each 50 mm in length not sanded	P120 or finer	5	0.20
Score will be measured on scale of 10		1	2.00
Score will be measured on scale of 10		1	1.00

Extra Aspect Description (Obj or Subj) OR Judgement Score Description (Judg only)	Requirement or Nominal Size (Obj Only)	WSSS Section	Max Mark
Deduct 0.1 for not using each cover	4 covers	6	0.40
Deduct 0.2 if not performed	yes/no	6	0.20
Deduct 0.2 if not performed	yes/no	6	0.20
Deduct 0.4 if not performed	yes/no	6	0.40
Deduct 0.2 if not performed	yes/no	6	0.20
Deduct 0.5 if not performed	yes/no	6	0.50
Deduct 0.5 if not performed	yes/no	6	0.50
Deduct 0.2 for each incorrect torque	9 Nm	6	0.60
Deduct 0.5 if not performed	yes/no	6	0.50
Deduct 0.4 if not performed	yes/no	6	0.40
Deduct 0.2 if not performed	yes/no	6	0.20
Deduct 0.25 if not performed	yes/no	6	0.25
Deduct 0.25 if not performed	yes/no	6	0.25
Deduct 0.1 for each cover not removed	4 covers	6	0.40

Criterion E Total Mark 5.00

Competition	Total Mark	100.00
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