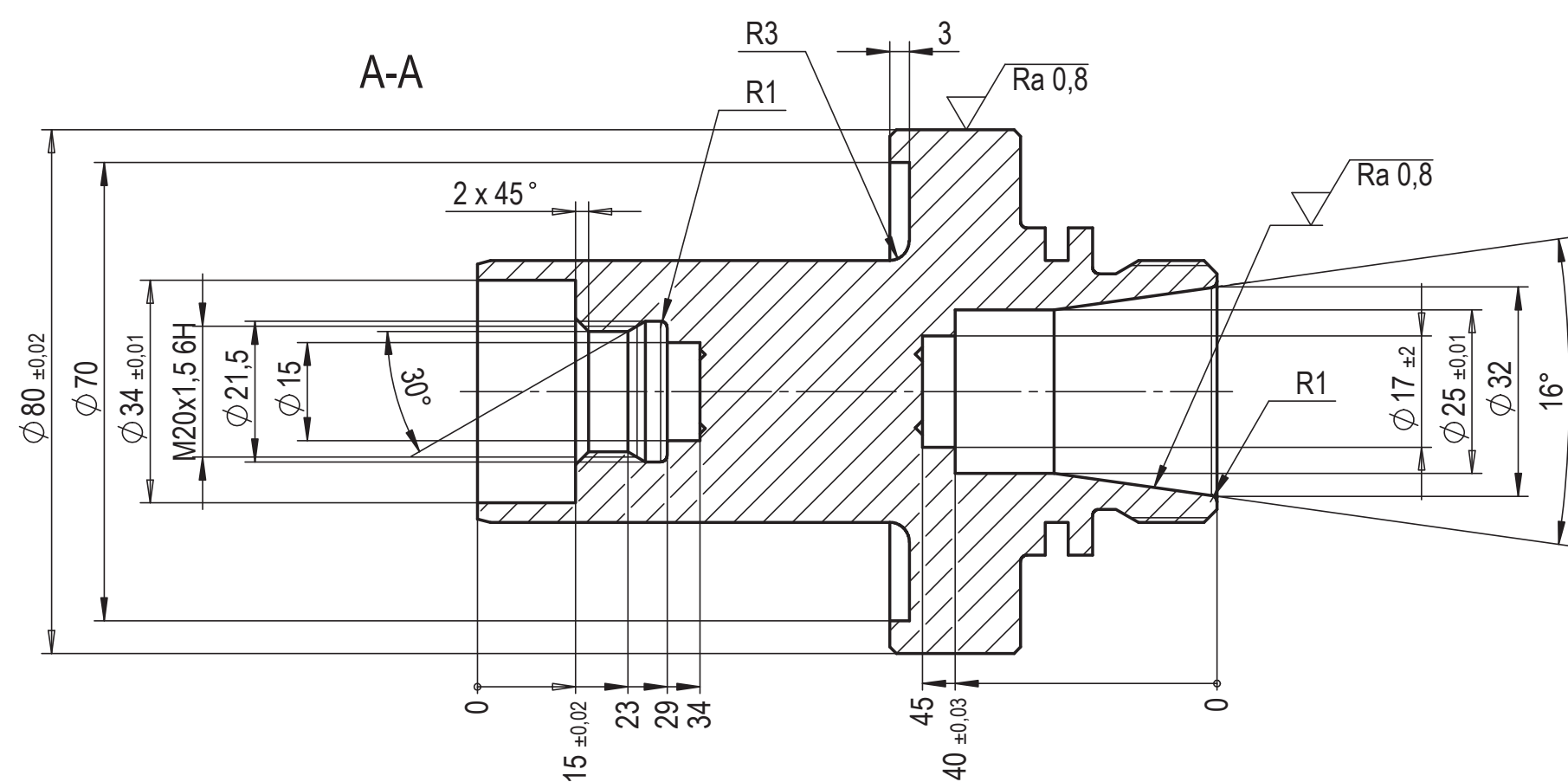
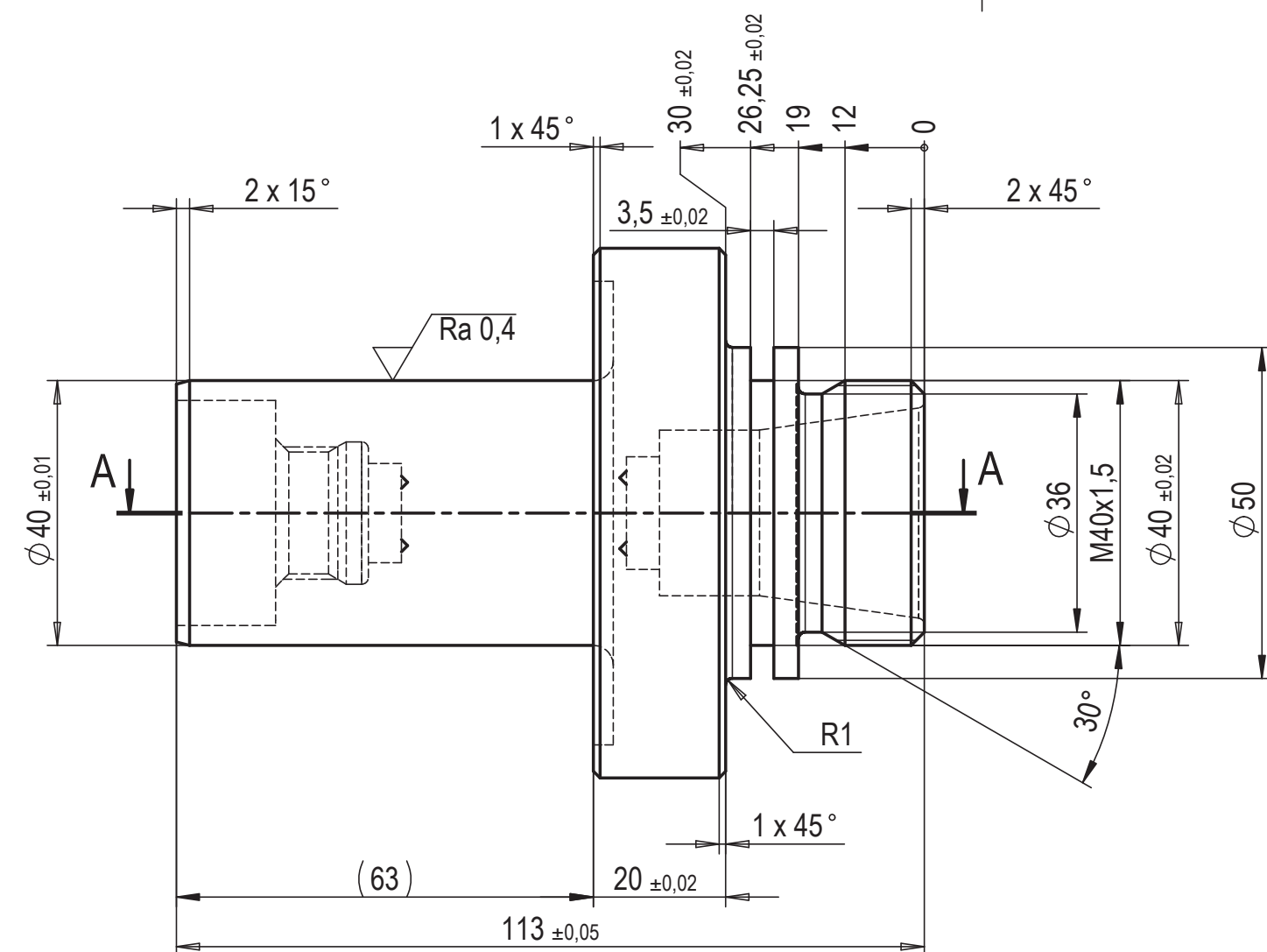


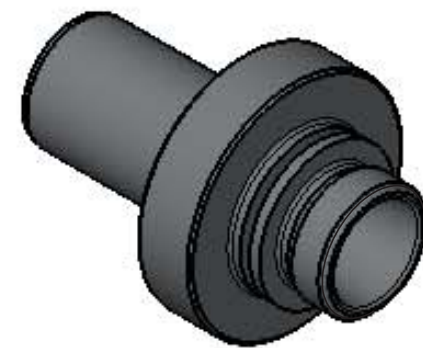
1



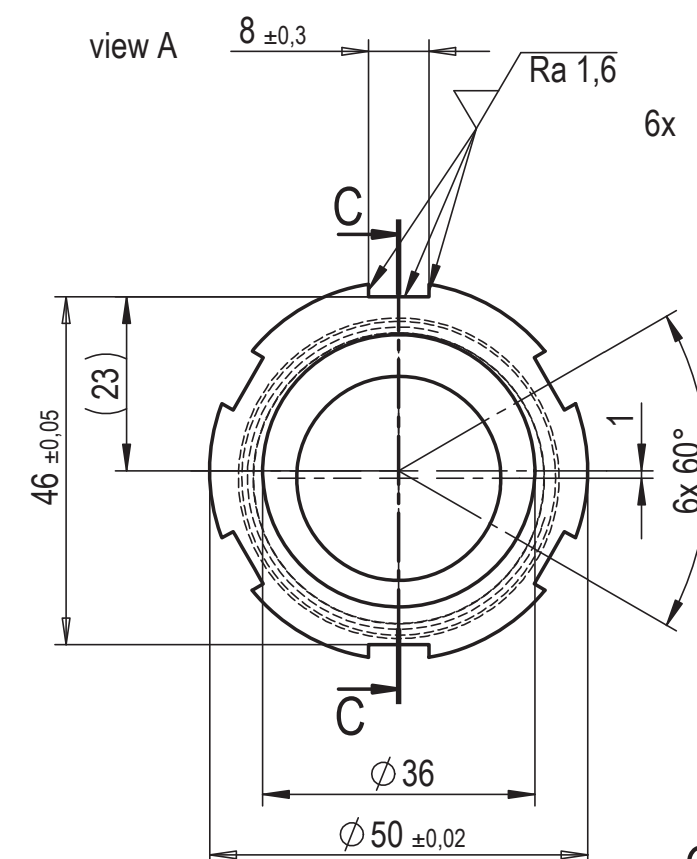
pitch diameter
 $M40 \times 1,5$
max $\varnothing 39,05$
min $\varnothing 39,00$



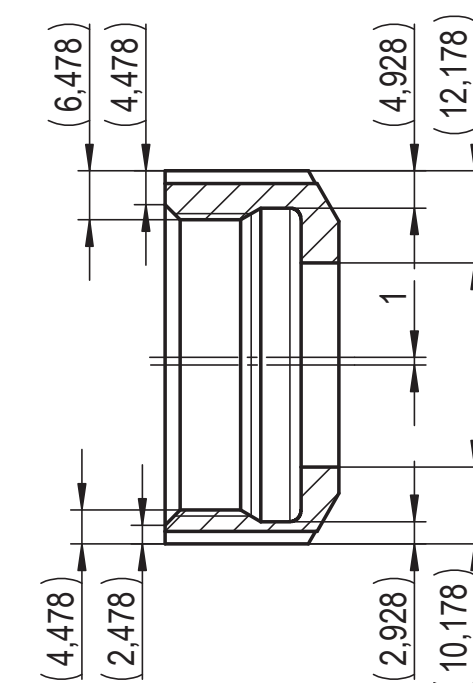
1:2



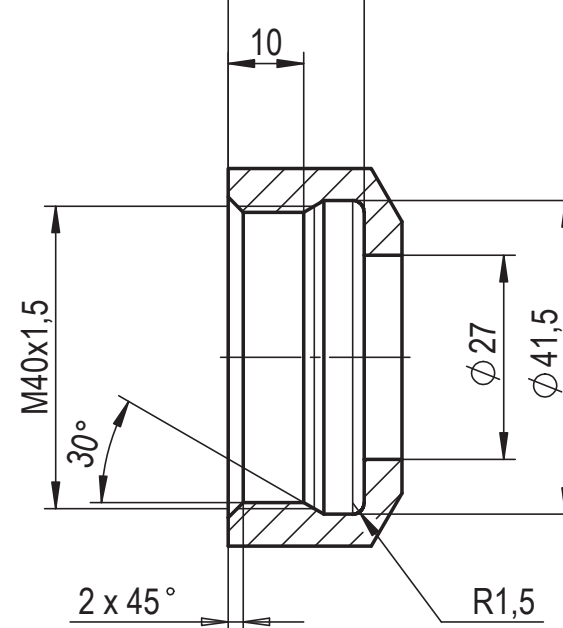
2



C-C

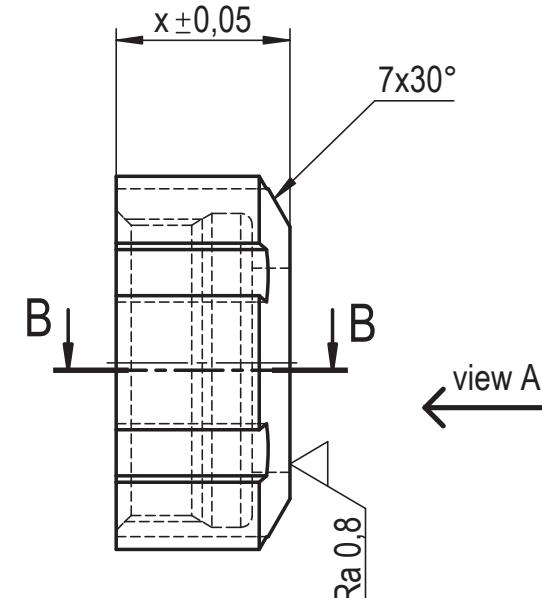


B-B



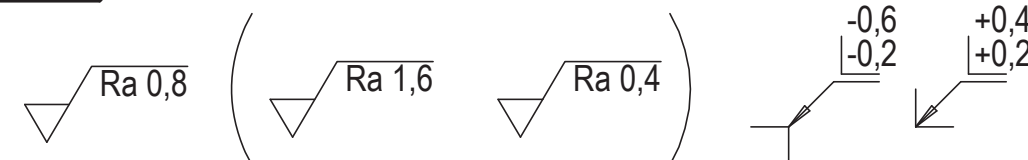
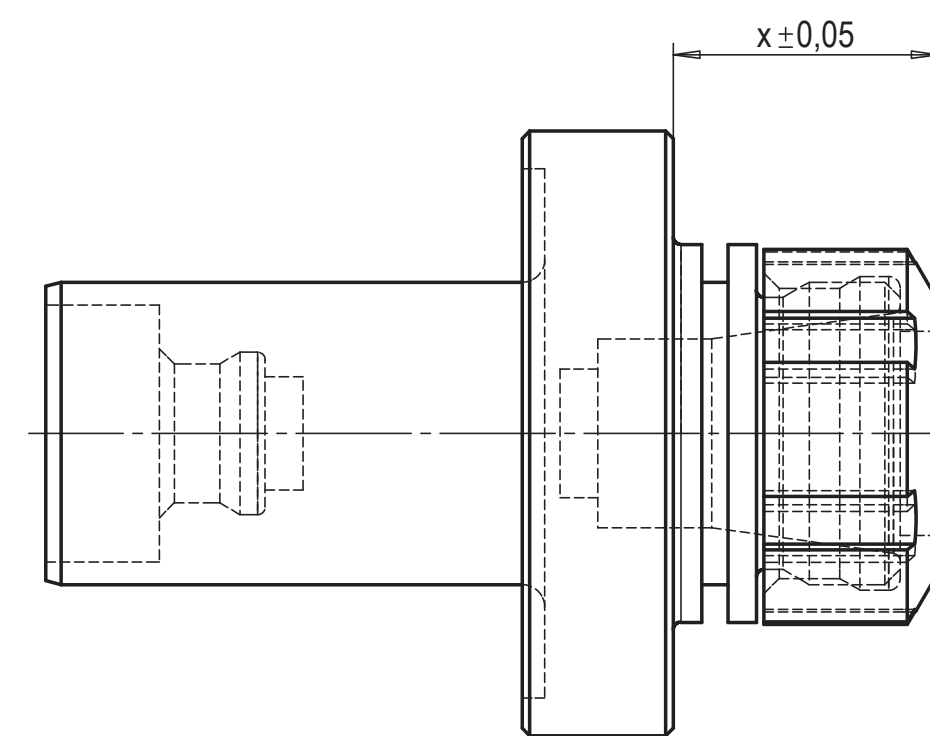
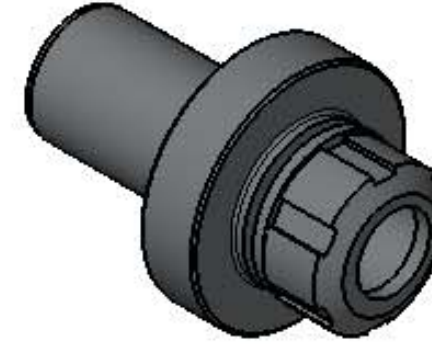
produce 2 parts

Part		measurement
1	x=	23mm
2	x=	25mm



assembly

1:2



Paper	A2	Date	03.05.2019	Name	Worldskills pit designer SIM	Testproject for the 45th Worldskills Competition in Kazan - Russia	worldskills Kazan 2019
Scale:	1:1	Description	Project 2	Skill:	CNC Turning	Task:	VDI collet chuck holder
Tolerance:	DIN-ISO 2768 - FK	Projection method:	ISO-A 1st angle ISO-E 3rd angle	Doc. Id.:		Idx.:	00.a