

Material List of 36,5% changed Test Project WorldSkills Competition Kazan 2019

Description

Solid material oversized only in length Panel material oversized in length and width All parts have final thickness

Length is always the direction of the grain

<u>Pos.</u>	<u>Description</u>	<u>Material</u>	<u>Quantity</u> (overall)	<u>Length</u>	<u>Width</u>	<u>Thickness</u>
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Drawer

A	Drawer Blind	Solid Oak	1 (40)	650	75	21
B	Back/Front	Solid Oak	2 (80)	600	45	12
C	Sides	Solid Oak	2 (80)	350	62	12
D	Slides	Solid Oak	2 (80)	350	25	22
E	Base	Plywood	1 (40)	530	320	7

Legs/Frame

F	Legs Backside	Solid Oak	2 (80)	1100	40	40
G	Legs Frontside	Solid Oak	2 (80)	1100	40	40
H	Rails Left/Right	Solid Oak	2 (80)	340	75	25
I	Rail Backside	Solid Oak	1 (40)	635	75	25

XX	Ash Veneer for backside	Ash Veneer	3 (120)	800	120+	1
XXX	Decorative Walnut Veneer Inlays	Walnut Veneer	2 (80)	800	180+	1
XXXX	Decorative Walnut Veneer Inlays	Walnut Veneer	1 (40)	800	160+	1
XXXXX	Decorative Maple Veneer Inlays	Maple Veneer	2 (80)	800	130+	1

<u>Pos.</u>	<u>Description</u>	<u>Material</u>	<u>Quantity</u> (overall)	<u>Length</u>	<u>Width</u>	<u>Thickness</u>
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Carcase

Two sides (J) are produced out of one piece						
J	Sides	Oak veneer board with solid edges	1 (40)	900	350	19
JJ	Sides horizontal Edge	Solid Oak	2 (80)	350	24	21
JJ'	Sides vertical Edges	Solid Oak	4 (160)	450	24	21
K	Back	Oak veneer board with solid edges	1 (40)	450	640	19
KK	Back horizontal Edge	Solid Oak	1 (40)	600	24	21
KK'	Back vertical Edge	Solid Oak	2 (80)	450	24	21
L	Top Rail	Oak veneer board with solid edges	1 (40)	690	110	19
LL	Top Rail Front Edge	Solid Oak	1 (40)	690	10	21
M	Bottom	Oak veneer board with solid edges	1 (40)	700	360	17
MM	Bottom Front Edge	Solid Oak	1 (40)	700	10	19
N	Top	MDF Raw	1 (40)	720	400	23
NN	Top Side Edge	Solid Oak	2 (80)	530	55	23,5
NN'	Top Front/Back Edge	Solid Oak	2 (80)	840	55	23,5
O	Connector Top/Bottom	Solid Oak	1 (40)	410	50	19
P	Shelf	Oak veneer board with solid edges	1 (40)	400	350	17
PP	Shelf Side Edge	Solid Oak	2 (80)	320	10	19
PP'	Shelf Front/Back Edge	Solid Oak	2 (80)	400	10	19

<u>Pos.</u>	<u>Description</u>	<u>Material</u>	<u>Quantity</u> (overall)	<u>Length</u>	<u>Width</u>	<u>Thickness</u>
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Door

Q	Door Frame horizontal top	Solid Oak	2 (80)	430	45	21
R	Door Frame right side	Solid Oak	2 (80)	450	45	21
S	Door Frame horizontal below	Solid Oak	2 (80)	340	45	21
T	Door Frame left side	Solid Oak	2 (80)	450	45	21
U	Door Inlay	Oak veneer board	2 (80)	350	310	7