

24 Cabinetmaking

WorldSkills Standards Specific

Section	WSSS Marks
1	Work organization and management
2	Communication and interpersonal skills
3	Problem solving, innovation, and creativity
4	Working with drawings
5	Selecting and preparing materials
6	Joining and assembly
7	Preparation of surfaces and finishing

Criteria

ID	Name
A	Dimensions

B	Conforming to drawing
C	Face Marking and joint before gluing
D	Joints after gluing
E	Fitting and movable parts
F	Surface
G	Use of Material
H	Safety
I	

Sub Criterion ID	Sub Criterion Name or Description	Day of Marking	Aspect Type M = Meas J = Judg	Aspect - Description	Judg Score
A1	overall dimensions	Any	M M M M M M M M	height of project, width of project depth of project Depth of carcass structure left side Depth of carcass structure right side Width of carcass structure Width of carcass structure	
A2	Drawer and door dimensions	Any	M M M	Internal width of drawer Internal depth of drawer height of door	

Sub Criterion ID	Sub Criterion Name or Description	Day of Marking	Aspect Type M = Meas J = Judg	Aspect - Description	Judg Score
B1	Conformin to drawing during competition	Any	M	Fault in hidden areas	
			M	Fault in hidden areas	
			M	Fault in hidden areas	
B2	Conforming to drawing after competition	Any	M	Faults visiable after the end of competition	
			M	Faults visiable after the end of competition	
			M	Faults visiable after the end of competition	
			M	Faults visiable after the end of competition	
B3	Shelf	Any	M	Faults visiable after the end of competition	
			M	ipping on shelf	
			M	Shelf position	
			M	Hight of shelf lowest position	
			M	Shelf Length	
B4	Project completion	Any	M	Chamfer on front legs top to bottom	
			M	Chamfer on inside of legs	
			M	Chamfer on top part, underside	
			M	Handle cut on left door	
			M	Handle cut on right door	
			M	chamfer on handleside on doors has been cut	
			M	Rebate on 3 side of the doors has been cut	
			M	Chamfer on rails	
			M	CNC on part has been made	
			M	Position of cnc cut out matches instruction	
Sub Criterion ID	Sub Criterion Name or Description	Day of Marking	Aspect Type M = Meas J = Judg	Aspect - Description	Judg Score
C1	Door - internal joints - surface and drop test	3			

		M	Through motice and tennon - left door - top - Drop test	
		M	Through motice and tennon - left door - bottom - Drop test	
		M	Bridle joint - left door - top - Drop test	
		M	Bridle joint - left door - Bottom - Drop test	
		M	Through motice and tennon - right door - top - Drop test	
		M	Through motice and tennon - right door - bottom - Drop test	
		M	Bridle joint - right door - top - Drop test	
		M	Bridle joint - right door - Bottom - Drop test	
		J	Through motice and tennon - left door - top - Cut quality on joints	0
				1
				2
				3
		J	Bridle joint - left door - top - Cut quality on joints surface.	0
				1
				2
				3
		J	Through motice and tennon - left door - bottom - Cut quality on jo	0
				1
				2
				3
		J	Bridle joint - left door - Bottom - Cut quality on joints surface.	0
				1
				2
				3
		J	Through motice and tennon - right door - top - Cut quality on joint	0
				1

C2	Door - internal joints - fit and face marking	3			2
					3
			J	Through motice and tennon - right door - bottom - Cut quality on joints surface.	0
					1
					2
					3
			J	Bridle joint - right door - top - Cut quality on joints surface.	0
					1
					2
					3
			J	Bridle joint - right door - Bottom - Cut quality on joints surface.	0
					1
					2
					3
			M	Left door - Face marking	
			M	Right door - Face marking	
			J	Through motice and tennon - left door - top - Fit of joint	0
					1
					2
					3
			J	Through motice and tennon - left door - bottom - Fit of joint	0
					1
					2
					3
			J	Bridle joint - left door - top - Fit of joint	0
					1
					2
					3
			J	Bridle joint - left door - Bottom - Fit of joint	0
					1
					2

C3	Through dovetails - internal joints - surface	3	J	Through mortice and tenon - right door - top - Fit of joint	3
					0
					1
					2
					3
			J	Through mortice and tenon - right door - bottom - Fit of joint	0
					1
					2
					3
			J	Bridle joint - right door - top - Fit of joint	0
					1
					2
					3
			J	Bridle joint - right door - Bottom - Fit of joint	0
					1
					2
					3
			J	through dovetail - cut quality - front left joint	0
					1
					2
					3
			J	through dovetail - cut quality - front right joint	0
					1
					2
					3
			J	through dovetail - cut quality - back left joint	0
					1
					2
					3
			J	through dovetail - cut quality - back right joint	0

					1
					2
					3
C4	Through dovetails - Internal joints - fit and face m	3	M	Drawer - Face marking	
			J	through dovetail - fit - front left joint	
					0
					1
					2
					3
			J	through dovetail - fit - front right joint	
					0
					1
					2
					3
			J	through dovetail - fit - back left joint	
					0
					1
					2
					3
			J	through dovetail - fit - back right joint	
					0
					1
					2
					3
C5	Through Tennon - internal joints - Fit and face m	3	M	Facemark on legs	
			J	Through tennon - legs to top - left front - fit	
					0
					1
					2
					3
			J	Through tennon - legs to top - right front - fit	
					0
					1
					2
					3
			J	Through tennon - legs to top - right back - fit	
					0

					1
					2
					3
			J	Through tennon - legs to top - Left back - fit	0
					1
					2
					3
C6	Through Tennon - internal joints - Surface	3	J	Through tennon - legs to top - left front - cut quality	0
					1
					2
					3
			J	Through tennon - legs to top - right front - cut quality	0
					1
					2
					3
			J	Through tennon - legs to top - right back - cut quality	0
					1
					2
					3
			J	Through tennon - legs to top - feft back - cut quality	0
					1
					2
					3
C7	Carcase joints -internal joints - Visuel check	3	M	Lamello connection between bottom and carcase	
			M	Connection between rail and legs	
			M	Connection between inside top rail and sides of carcase	
			M	Lamello connection in Miter corners on top part	

Sub Criterion ID	Sub Criterion Name or Description	Day of Marking	Aspect Type M = Meas J = Judg	Aspect - Description	Judg Score
D1	Door - joints after gluing	4	J	Bridle joints - left door	0
					1
					2
					3
			J	Bridle joints - right door	0
					1
					2
					3
D2	Drawer - joints after gluing -	4	J	Through mortice and tenon - Left door	0
					1
					2
					3
			J	Through mortice and tenon - Right door	0
					1
					2
					3
D3	legs - top - joints after gluing	4	J	through dove tail front	0
					1
					2
					3
			J	through dove tail back	0
					1
					2
					3
D3	legs - top - joints after gluing	4	J	Through mortice and tenon - top surface - front side	0
					1

					0
					1
					2
					3
			J	Through mortice and tenon - top surface - back side	
					0
					1
					2
					3
D4	Carcase - joints after gluing	3	J	Carcase - bottom and top connection - joints after gluing	
					0
					1
					2
					3
			J	Carcase - side and back panel - joints after gluing	
					0
					1
					2
					3
D5	Leg structure - joints after gluing	3	J	Leg structure - leg to rail - joints after gluing	
					0
					1
					2
					3
D6	Top - joints after gluing	3	M	Top - veenering - according to drawing	
			J	Top - egde banding - joints after gluing	
					0
					1
					2
					3
			J	Top - veenering - joints after guling	
					0
					1
					2
					3

Sub Criterion ID	Sub Criterion Name or Description	Day of Marking	Aspect Type M = Meas J = Judg	Aspect - Description	Judg Score
E1	Drawer function	4	J	Drawer open and close function	0 1 2 3
E2	Drawer fit	4	M	drawer movement up and down	
E3	Door gabs	4	M	drawer movement side to side	
			M	Gab - Left Door - Hinge side	
			M	Gab - right Door - Hinge side	
			M	Gab - top doors -left and right together -	
			M	Gab - bottom doors -left and right together -	
			M	Gab - between left and right door	
E4	Door Hinges and operation	4	M	HInges - left door - quality of cut in	
			M	HInges - right door - quality of cut in	
			M	Hinges - position	
			M	Hinges - position	
			J	Operation of door - left door	0 1 2 3
			J	Operation of door - left door	0 1 2 3

Sub Criterion ID	Sub Criterion Name or Description	Day of Marking	Aspect Type M = Meas J = Judg	Aspect - Description	Judg Score
F1	Top	4	J	Sanding of top ready to receive a finish (As per Rule Descriptors	0 1 2 3
			J	Arises of top ready to receive a finish (As per Rule Descriptors A	0 1 2 3
F2	Carcase	4	J	Sanding outside of carcase ready to receive a finish (As per Rule	0 1 2 3
			J	Sanding inside of carcase ready to receive a finish (As per Rule	0 1 2 3
			J	Arises of carcase ready to receive a finish (As per Rule Descript	0 1 2 3
F3	Door	4	J	Sanding of door ready to receive a finish (As per Rule Descripto	0 1 2 3
			J	Arises on door ready to receive a finish (As per Rule Descriptors	

F4	Drawer	4	J	Sanding of drawer ready to receive a finish (As per Rule Descrip	0 1 2 3
			J	Arises on drawer ready to receive a finish (As per Rule Descripto	0 1 2 3
					0 1 2 3
Sub Criterion ID	Sub Criterion Name or Description	Day of Marking	Aspect Type M = Meas J = Judg	Aspect - Description	Judg Score
G1	Extra material during competition	Any	M M M	1. piece 2. piece 3. piece	
Sub Criterion ID	Sub Criterion Name or Description	Day of Marking	Aspect Type M = Meas J = Judg	Aspect - Description	Judg Score
H1	Use of personal protection equipment	Any	M M M	Mark deducted only if they repeat a H&S violation for which they Mark deducted only if they repeat a H&S violation for which they Mark deducted only if they repeat a H&S violation for which they	

Sub Criterion ID	Sub Criterion Name or Description	Day of Marking	Aspect Type M = Meas J = Judg	Aspect - Description	Judg Score

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ification			
	WSSS Marks	Aspect Marks	Variation
	10.00	9.50	0.50
	5.00	5.25	0.25
	5.00	0.00	5.00
	15.00	15.25	0.25
	25.00	26.50	1.50
	25.00	26.00	1.00
	15.00	17.50	2.50
	Total Variation		11.00

Mark
13.50

	14.25
	22.00
	19.75
	11.00
	13.50
	3.00
	3.00

Extra Aspect Description (Meas or Judg) OR Judgement Score Description (Judg only)	Requirement (Measurement Only)	WSSS Section	Calculation Row (Export only)	Max Mark
measured all 4 corners go/no go stick	4	5	1	2.00
measured at front and back on top part with go/no go stick	2	5	2	1.00
Measured at left and right side on top part with go/no go stick	2	5	3	1.00
Measured on carcass structure left side top 10 mm below top	2	4	4	1.50
Measured on carcass structure right side top 10 mm below top	2	4	4	1.50
Measured on carcass structure front 10 mm below the top	2	4	5	1.50
Measured on carcass structure back 10 mm below the top	2	4	5	1.50
gently apply pressure to the project on the top to make sure				
measured inside of drawer 10 mm at the back and front with	2	4	6	1.25
measured inside of drawer 10 mm from left and right side	2	4	1	1.25
Height of door right and left at hinge side 10 mm from the edge	2	4	7	1.00

Criterion A Total Mark 13.50

Extra Aspect Description (Meas or Judg) OR Judgement Score Description (Judg only)	Requirement (Measurement Only)	WSSS Section	Calculation Row (Export only)	Max Mark
joints not cut according to plan	yes/no	5		0.50
joints not cut according to plan	yes/no	5		0.50
joints not cut according to plan	yes/no	5		0.50
	yes/no	5		0.50
	yes/no	5		0.50
	yes/no	5		0.50
	yes/no	5		0.50
	yes/no	5		0.50
is glued on according to drawing	yes/no	4		0.25
Can shelf be places in 3 different ehights	yes/no	4		0.25
Meassured at the side and front of shelf from bottom to ur	2	4	8	0.25
Meassured at center of shelf	1	5		0.50
Chamfer made according to drawing	2	4	9	1.00
Chamfer made according to drawing	4	4	9	1.00
Chamfer made according to drawing	yes/no	7		1.00
Made according to drawing	yes/no	7		1.00
Made according to drawing	yes/no	7		1.00
Full marks if both doors has a chamfer. Half mark if one d	2	4	9	0.50
Rebate on the front of the doors according to drawing. Full	2	4	9	1.00
Long chamfer on rail has been cut sides back and drawer	1	4		1.00
decreative CNC work is present on the drawer front	1	7		1.00
Visual check if CNC cut is according to drawing	1	6		0.50
Extra Aspect Description (Meas or Judg) OR Judgement Score Description (Judg only)	Requirement (Measurement Only)	WSSS Section	Calculation Row (Export only)	Max Mark

Criterion B Total Mark 14.25

Criterion C Total Mark 22.00

joint picks up from both angles = full marks, Joints picks up 2	5	10	0.25
Joint to be push together at an angle of 45% from each side			
joint picks up from both angles = full marks, Joints picks up 2	5	10	0.25
Joint to be push together at an angle of 45% from each side			
joint picks up from both angles = full marks, Joints picks up 2	5	10	0.25
Joint to be push together at an angle of 45% from each side			
joint picks up from both angles = full marks, Joints picks up 2	5	10	0.25
Joint to be push together at an angle of 45% from each side			
joint picks up from both angles = full marks, Joints picks up 2	5	10	0.25
Joint to be push together at an angle of 45% from each side			
joint picks up from both angles = full marks, Joints picks up 2	5	10	0.25
Joint to be push together at an angle of 45% from each side			
joint picks up from both angles = full marks, Joints picks up 2	5	10	0.25
Joint to be push together at an angle of 45% from each side			
joint picks up from both angles = full marks, Joints picks up 2	5	10	0.25
Joint to be push together at an angle of 45% from each side			
3rd All judges to inspect both parts of the joint	6		0.50
Joint has over cuts, under cutting, surfaces very rough, mo			
Joint surfaces rough areas, under cutting or knife marks. M			
Joint surfaces clean, small area of rough surfaces, some u			
Joint surfaces clean, odd mark ok. No under cutting. Morti			
3rd All judges to inspect both parts of the joint	6		0.50
Joint has over cuts, under cutting, surfaces very rough, mo			
Joint surfaces rough areas, under cutting or knife marks. M			
Joint surfaces clean, small area of rough surfaces, some u			
Joint surfaces clean, odd mark ok. No under cutting. Morti			
3rd All judges to inspect both parts of the joint	6		0.50
Joint has over cuts, under cutting, surfaces very rough, mo			
Joint surfaces rough areas, under cutting or knife marks. M			
Joint surfaces clean, small area of rough surfaces, some u			
Joint surfaces clean, odd mark ok. No under cutting. Morti			
3rd All judges to inspect both parts of the joint	6		0.50
Joint has over cuts, under cutting, surfaces very rough, mo			
Joint surfaces rough areas, under cutting or knife marks. M			
Joint surfaces clean, small area of rough surfaces, some u			
Joint surfaces clean, odd mark ok. No under cutting. Morti			
3rd All judges to inspect both parts of the joint	6		0.50

Joint surfaces clean, small area of rough surfaces, some u			
Joint surfaces clean, odd mark ok. No under cutting. Morti			
3rd All judges to inspect both parts of the joint	6		0.50
Joint has over cuts, under cutting, surfaces very rough, me			
Joint surfaces rough areas, under cutting or knife marks. M			
Joint surfaces clean, small area of rough surfaces, some u			
Joint surfaces clean, odd mark ok. No under cutting. Morti			
Bridle joint - right door - top - Drop test	6		0.50
Joint has over cuts, under cutting, surfaces very rough, me			
Joint surfaces rough areas, under cutting or knife marks. M			
Joint surfaces clean, small area of rough surfaces, some u			
Joint surfaces clean, odd mark ok. No under cutting. Morti			
3rd All judges to inspect both parts of the joint	6		0.50
Joint has over cuts, under cutting, surfaces very rough, me			
Joint surfaces rough areas, under cutting or knife marks. M			
Joint surfaces clean, small area of rough surfaces, some u			
Joint surfaces clean, odd mark ok. No under cutting. Morti			
Face marking Any usable face/making system allowed. Fu	2		0.25
Full marks awarded if all judges can easily assemble the d	2		0.25
Joint to be push in to within 5 mm of the shoulder but not u	6		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	6		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	6		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	6		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			

Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	6		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	6		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	6		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	6		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
	5		0.75
Rough surfaces, undercutting would require remaking			
Rough areas and some under cutting			
Dovetails have Few rough area and bit of undercutting			
Dovetail clean on all surfaces, few marks, no undercutting	5		0.75
Rough surfaces, undercutting would require remaking			
Rough areas and some under cutting			
Dovetails have Few rough area and bit of undercutting			
Dovetail clean on all surfaces, few marks, no undercutting	5		0.75
Rough surfaces, undercutting would require remaking			
Rough areas and some under cutting			
Dovetails have Few rough area and bit of undercutting			
Dovetail clean on all surfaces, few marks, no undercutting	5		0.75
Rough surfaces, undercutting would require remaking			

Rough areas and some under cutting			
Dovetails have Few rough area and bit of undercutting			
Dovetail clean on all surfaces, few marks, no undercutting			
Face marking Any usable face/making system allowed. Full	2		0.25
The joint should be push home, around 2-3mm off the back	5		0.50
Excessively lose or tight requires remaking			
Lose or tight fit, pressure required changes noticeable, tight			
Little lose or tight, pressure required changes and varies a			
smooth hand pressure and pressure even and across the			
The joint should be push home, around 2-3mm off the back	5		0.50
Excessively lose or tight requires remaking			
Lose or tight fit, pressure required changes noticeable, tight			
Little lose or tight, pressure required changes and varies a			
smooth hand pressure and pressure even and across the			
The joint should be push home, around 2-3mm off the back	5		0.50
Excessively lose or tight requires remaking			
Lose or tight fit, pressure required changes noticeable, tight			
Little lose or tight, pressure required changes and varies a			
smooth hand pressure and pressure even and across the			
The joint should be push home, around 2-3mm off the back	5		0.50
Excessively lose or tight requires remaking			
Lose or tight fit, pressure required changes noticeable, tight			
Little lose or tight, pressure required changes and varies a			
smooth hand pressure and pressure even and across the			
	5		0.25
Joint to be push in to within 5 mm of the shoulder but not u	5		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	5		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	5		0.50
Joint drops in or will not push together			

Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
Joint to be push in to within 5 mm of the shoulder but not u	5		0.50
Joint drops in or will not push together			
Joint push together by hand noticeable change of pressure			
Joint push together by hand and pressure changes a little			
Joint push together by hand and even pressure though its			
	5		0.50
Rough surfaces, undercutting would require remaking			
Rough areas and some under cutting			
Dovetails have Few rough area and bit of undercutting			
Dovetail clean on all surfaces, few marks, no undercutting	5		0.50
	5		0.50
Rough surfaces, undercutting would require remaking			
Rough areas and some under cutting			
Dovetails have Few rough area and bit of undercutting			
Dovetail clean on all surfaces, few marks, no undercutting	5		0.50
	5		0.50
Rough surfaces, undercutting would require remaking			
Rough areas and some under cutting			
Dovetails have Few rough area and bit of undercutting			
Dovetail clean on all surfaces, few marks, no undercutting	5		0.50
	5		0.50
Biscuit (Lamello) or Domino as specified. Visual check, at	5		0.50
Biscuit (Lamello) or Domino as specified. Visual check, at	5		0.50
Biscuit (Lamello) or Domino as specified. Visual check, at	5		0.50
Biscuit (Lamello) or Domino as specified. Visual check, at	4		0.50

Extra Aspect Description (Meas or Judg) OR Judgement Score Description (Judg only)	Requirement (Measurement Only)	WSSS Section	Calculation Row (Export only)	Max Mark
Priority weighting should be given to the faces of the joint Beyond repair would require remaking. Shoulder closed or short narrow glue lines on show face. I Shoulder closed on show face. gaps or glue line on hidden Shoulder closed on show face. small gap or glue line on h		6		1.25
Priority weighting should be given to the faces of the joint Beyond repair would require remaking. Shoulder closed or short narrow glue lines on show face. I Shoulder closed on show face. gaps or glue line on hidden Shoulder closed on show face. small gap or glue line on h		6		1.25
Priority weighting should be given to the faces of the joint Beyond repair would require remaking. Shoulder closed or short narrow glue lines on show face. I Shoulder closed on show face. gaps or glue line on hidden Shoulder closed on show face. small gap or glue line on h		6		1.25
Priority weighting should be given to the faces of the joint Beyond repair would require remaking. Shoulder closed or short narrow glue lines on show face. I Shoulder closed on show face. gaps or glue line on hidden Shoulder closed on show face. small gap or glue line on h		6		1.25
Priority weighting should be given to the faces of the joint 1/Shoulder (inside and outside)Gaps or large glue lines on Shoulder closed or repairable during finishing the top /inside Shoulder closed, top/inside is the priority face. narrow gap Shoulder closed, top/inside priority faces. narrow and short		6		2.00
Priority weighting should be given to the faces of the joint 1/Shoulder (inside and outside)Gaps or large glue lines on Shoulder closed or repairable during finishing the top /inside Shoulder closed, top/inside is the priority face. narrow gap Shoulder closed, top/inside priority faces. narrow and short		6		2.00
Priority weighting should be given to the faces of the joint		6		1.50

Criterion D Total Mark 19.75

Beyond repair would require remaking.				
Shoulder closed or short narrow glue lines on show face. If				
Shoulder closed on show face. gaps or glue line on hidden				
Shoulder closed on show face. small gap or glue line on h				
Priority weighting should be given to the faces of the joint v	6			1.00
Beyond repair would require remaking.				
Shoulder closed or short narrow glue lines on show face. If				
Shoulder closed on show face. gaps or glue line on hidden				
Shoulder closed on show face. small gap or glue line on h				
All judges to inspect joints being assessed. Priority weight	6			1.00
Gaps on faces which would require reworking beyond repa				
Good joints on all show joins and nothing would not affect				
All joins show which would affect the sale of the final piece				
All show joins which would affect the sale of the final piece				
All judges to inspect joints being assessed. Priority weight	6			1.50
Gaps on faces which would require reworking beyond repa				
Good joints on all show joins and nothing would not affect				
All joins show which would affect the sale of the final piece				
All show joins which would affect the sale of the final piece				
All judges to inspect joints being assessed. Priority weight	6			1.50
Gaps on faces which would require reworking beyond repa				
Good joints on all show joins and nothing would not affect				
All joins show which would affect the sale of the final piece				
All show joins which would affect the sale of the final piece				
Full marks : Matches plan for layout and match for Grain D2	5	11		1.50
All judges to inspect joints being assessed. Priority weight	5			1.25
Gaps on faces which would require reworking beyond repa				
Good joints on all show joins and nothing would not affect				
All joins show which would affect the sale of the final piece				
All show joins which would affect the sale of the final piece				
Visual check only	5			1.50
Gaps and chips, would require reworking before finishing				
Small gaps and chips on corners but could be filled before				
tight although 1 or 2 small gaps acceptable and small corr				
All joints tight although 1 or 2 very small gaps acceptable				

Extra Aspect Description (Meas or Judg) OR Judgement Score Description (Judg only)	Requirement (Measurement Only)	WSSS Section	Calculation Row (Export only)	Max Mark
Load the drawer with 0.5 kg piece of MDF Pull drawer out Drawer does not fit Or will not close, lots of work required Slides to closed or almost, can be fixed. Slide fully closed but pressure required changes. Slides to the fully with even pressure closed.		6		2.00
One Judge to pull the drawer ½ way out. Then holding the 2		2	12	1.75
One Judge to pull the drawer ½ way out. Then holding the 2		2	12	1.75
With the door fully closed the gap on the hinge side of the yes/no		1		0.50
With the door fully closed the gap on the hinge side of the yes/no		1		0.50
With the door fully closed the gap on the top line of both d yes/no		1		0.50
With the door fully closed the gap on the top line of both d yes/no		1		0.50
With the door fully closed the gap on the top line of both d yes/no		2		0.50
Open door fully and using feeler gauges check for gaps if yes/no		2		0.50
Open door fully and using feeler gauges check for gaps if yes/no		1		0.50
Door supported on both hinges yes/no		5		0.50
Door supported on both hinges yes/no		5		0.50
Holding the door by the handle or in the position of the har 1		1		0.50
Door does not close, considerable work required when clo				
Door closes but does not move freely and binds a little. Lit				
Door swing freely though out its travel but pressure chang				
Door swing freely though out its operations/light pressure,				
Holding the door by the handle or in the position of the har 1		1		0.50
Door does not close, considerable work required when clo				
Door closes but does not move freely and binds a little. Lit				
Door swing freely though out its travel but pressure chang				
Door swing freely though out its operations/light pressure,				

Criterion E Total Mark 11.00

Extra Aspect Description (Meas or Judg) OR Judgement Score Description (Judg only)	Requirement (Measurement Only)	WSSS Section	Calculation Row (Export only)	Max Mark
require considerable reworking before finishing. Show surfaces ready to finish but with issues all could be Show surfaces ready to finish allowing only small issues fi Show and hidden surfaces well sanded ready to receive fi		7		1.75
require considerable reworking before finishing. Show surfaces ready to finish but with issues all could be Show surfaces ready to finish allowing only small issues fi Show and hidden surfaces well sanded ready to receive fi		7		1.00
require considerable reworking before finishing. Show surfaces ready to finish but with issues all could be Show surfaces ready to finish allowing only small issues fi Show and hidden surfaces well sanded ready to receive fi		7		1.75
require considerable reworking before finishing. Show surfaces ready to finish but with issues all could be Show surfaces ready to finish allowing only small issues fi Show and hidden surfaces well sanded ready to receive fi		7		1.75
Not done or over rounded especially where a customer wo 1/ All edges on show and any where a customer would fee 1/ All edges on show and any where a customer would fee 1/ All edges on show and any where a customer would fee		7		1.50
require considerable reworking before finishing. Show surfaces ready to finish but with issues all could be Show surfaces ready to finish allowing only small issues fi Show and hidden surfaces well sanded ready to receive fi		7		1.75
		7		1.25

Criterion F Total Mark 13.50

require considerable reworking before finishing. Show surfaces ready to finish but with issues all could be fixed Show surfaces ready to finish allowing only small issues fixed Show and hidden surfaces well sanded ready to receive final finish		7		1.75
require considerable reworking before finishing. Show surfaces ready to finish but with issues all could be fixed Show surfaces ready to finish allowing only small issues fixed Show and hidden surfaces well sanded ready to receive final finish		7		1.00
require considerable reworking before finishing. Show surfaces ready to finish but with issues all could be fixed Show surfaces ready to finish allowing only small issues fixed Show and hidden surfaces well sanded ready to receive final finish				
Extra Aspect Description (Meas or Judg) OR Judgement Score Description (Judg only)	Requirement (Measurement Only)	WSSS Section	Calculation Row (Export only)	Max Mark
1 mark deducted per replacement component after start of assembly	yes/no	1		1.00
1 mark deducted per replacement component after start of assembly	yes/no	1		1.00
1 mark deducted per replacement component after start of assembly	yes/no	1		1.00
Extra Aspect Description (Meas or Judg) OR Judgement Score Description (Judg only)	Requirement (Measurement Only)	WSSS Section	Calculation Row (Export only)	Max Mark
1 warning /No marks deducted When a warning / yellow card is shown	yes/no	1		1.00
2 warning /If a competitor makes a different H&S violation				
1 warning /No marks deducted When a warning / yellow card is shown	yes/no	1		1.00
2 warning /If a competitor makes a different H&S violation				
1 warning /No marks deducted When a warning / yellow card is shown	yes/no	1		1.00

Criterion G Total Mark 3.00

Criterion H Total Mark 3.00

2 warning /If a competitor makes a different H&S violation

Extra Aspect Description (Meas or Judg) OR Judgement Score Description (Judg only)	Requirement (Measurement Only)	WSSS Section	Calculation Row (Export only)	Max Mark

Criterion I Total Mark 0.00

Competition Total Mark 100.00