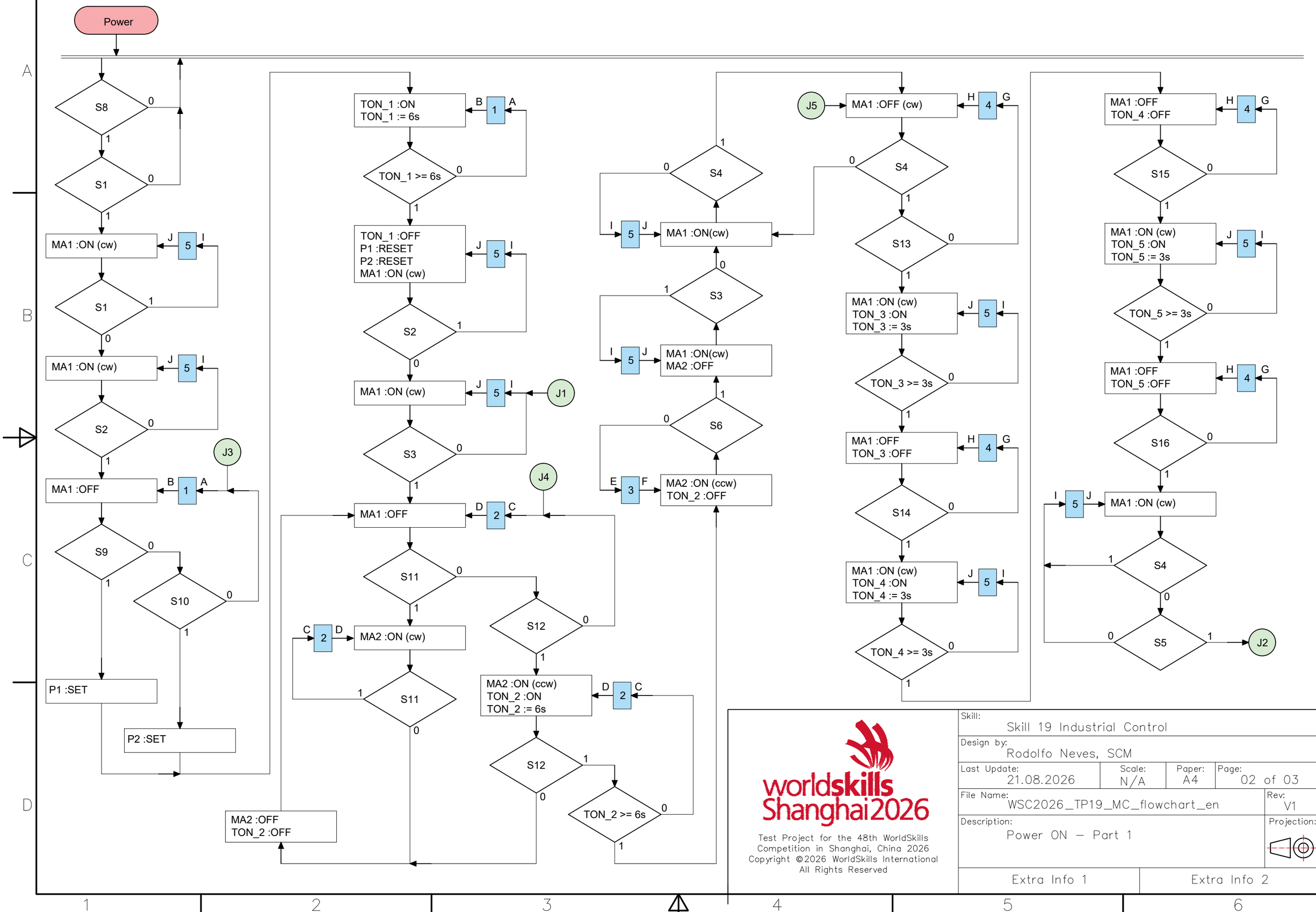
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A B C D

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Design by: Rodolfo Neves, SCM				
Last Update: 21.08.2026	Scale: N/A	Paper: A4	Page: 01 of 03	
File Name: WSC2026_TP19_MC_flowchart_en				Rev: V1
Description: Module C – Operating flowchart				Projection:
Extra Info 1	Extra Info 2			



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Skill: Skill 19 Industrial Control

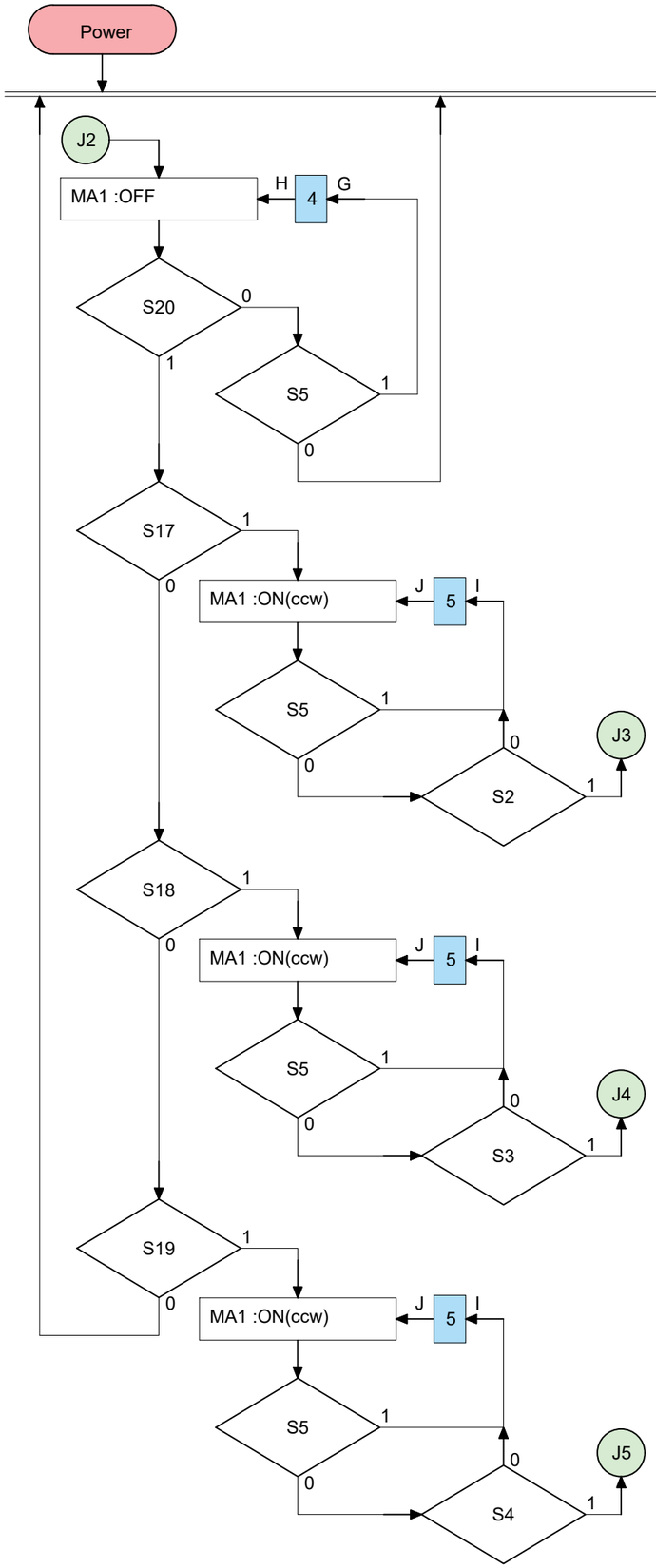
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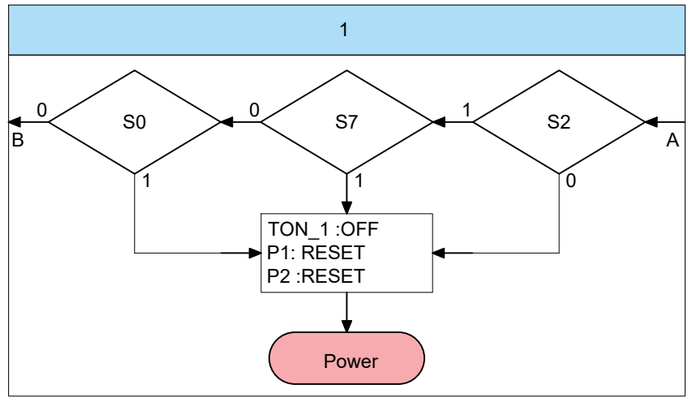
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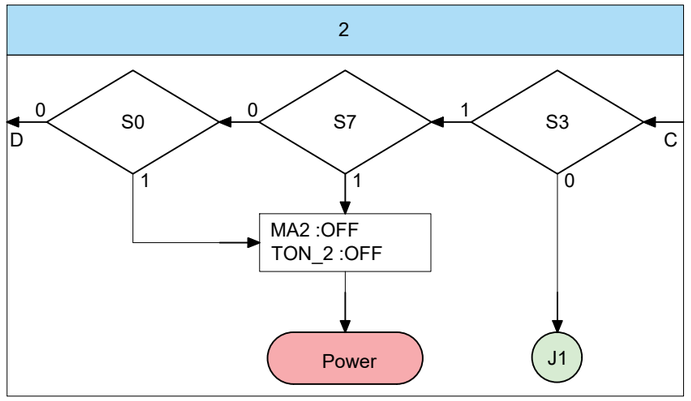
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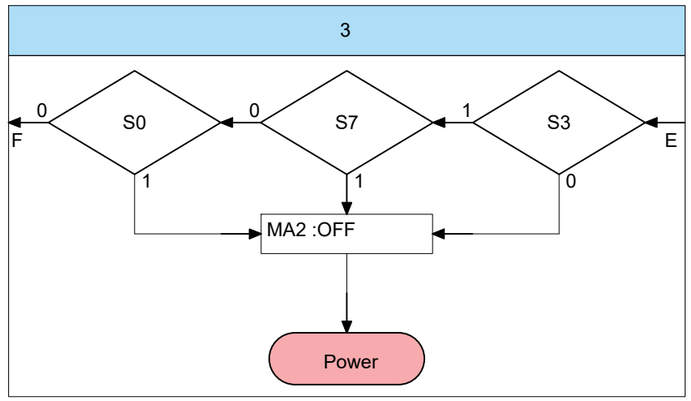
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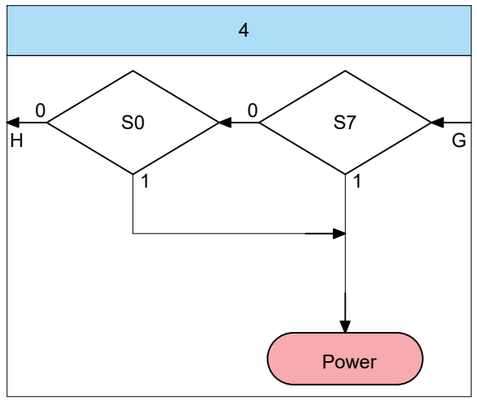
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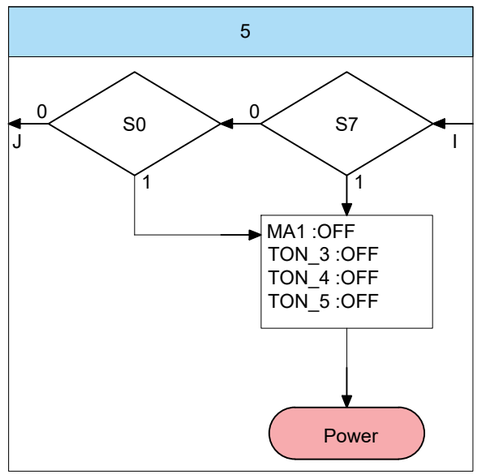












Notes:
"1" (One) indicates that a switch, push button, sensor, or other device is actuated, active, or in the TRUE state.
"0" (Zero) indicates that a switch, push button, sensor, or other device is not actuated, inactive, or in the FALSE state.
:ON indicates that the specified output or device must be switched on or activated.
:OFF indicates that the specified output or device must be switched off or deactivated.
:SET indicates that the specified output, memory bit, or function must be set and remain active until a reset command is executed.
:RESET indicates that the specified output, memory bit, or function must be reset or deactivated.

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Skill: Skill 19 Industrial Control			
Design by: Rodolfo Neves, SCM			
Last Update: 21.08.2026	Scale: N/A	Paper: A4	Page: 03 of 03
File Name: WSC2026_TP19_MC_flowchart_en			Rev: V1
Description: Power ON – Part 2			Projection:
Extra Info 1		Extra Info 2	